



## Cleardge 880

High performance semi-synthetic metalworking fluid

### Description

Castrol Cleardge™ 880 is a high performance chlorinated semi synthetic metalworking fluid. It contains a unique blend of extreme pressure additives and corrosion inhibitors, which work in synergy to enhance machining performance and surface finish, provide excellent product stability, improve bio-resistance properties and lower the overall operation costs. Cleardge 880 is suitable for large central systems and single sump machines.

### Application

Cleardge 880 is recommended for use on most general purpose machining applications including milling, drilling, tapping, and reaming. It is a versatile product that can be used for machining of cast iron, low-medium alloyed steel, high alloy-stainless steel and aluminium alloys.

	Cast Iron	Low-medium alloyed steel	High alloyed -stainless steel	Aluminium alloys	Magnesium alloys	Yellow metals
Grinding	• • •	• • •	• • •	• •		•
Milling, Turning (general machining)	• • •	• • •	• • •	• •		•
Drilling	• • •	• •	•	•		•
Reaming, Tapping	• • •	• •	•			•
Broaching	• •	•				•

### Advantages

- Phenol and nitrite free to fulfil your local legislation, waste treatment and environmental requirements
- Resists fungal and bacterial attack to extend fluid life and reduce maintenance and machine downtime
- Excellent anti-corrosion properties to protect machine tools and parts
- Advanced extreme pressure additives to ensure improved tool life and part quality
- Excellent wetting properties reduce coolant drag out and deliver clean machine tools and components
- Can be used on a wide range of metals and operations – an ideal candidate for product rationalization on the shop floor

## Typical Characteristics

Name	Method	Units	Value
Concentrate			
Appearance	Visual		Amber
Mineral oil content	Calculated	Wt%	20
Emulsion			
Appearance	Visual		Translucent
pH (5%)	DIN 51369 ASTM E 70-97		9.2
Refractometer Factor			1.5

## Recommended Concentrations

Grinding	3-5%
General Machining	5-7%
Drilling	6-10%
Reaming and Tapping	6-12%
Broaching	7-12%
Water range	50-400 ppm CaCO <sub>3</sub>

## Additional Information

	Boron	Formaldehyde releasing agent	EP (S/P) - Ester	Amines	Chlorine
Additives	☹	☹	-	☹	☹

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17 Feb 2011  
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