



Vario 2104

Multi-purpose neat cutting oil

Description

Castrol Vario 2104 is a chlorine free, multi-purpose neat cutting oil. Formulated from highly refined base oils, it can also be used as a hydraulic oil conforming to ISO 6743/4 Type HM and DIN 51502 Class HLP specification.

Castrol Vario 2104 is suitable for large central systems and single sump machines.

Application

Castrol Vario 2104 is designed for general machining of ferrous as well as non-ferrous materials. It does not contain active sulphur and is hence compatible with yellow metals as well.

	Cast Iron	Low-medium alloyed steel	High alloyed steel /nickel-chromium alloys	Titanium alloys	Aluminium alloys	Yellow metals
Honing/ Super finishing						
Grinding						
Drilling						
Broaching/ Gear manufacturing						
General machining	↘	↘			↘	↘

Advantages

- Truly multipurpose – spent hydraulic oil can be used as a neat cutting oil thereby reducing overall cost
- Excellent detergency and dispersancy properties preventing residues or deposits on work piece
- Excellent wetting characteristics reduce drag out and result in lower product usage
- Good filtering characteristics and high oxidation stability increases product lifetime
- Our chlorine free formulation improves the environmental profile and reduces disposal costs

Typical Characteristics

Name	Method	Units
Appearance	Visual	Visual
Viscosity at 40°C	DIN 51562 ASTM D 445	mm ² /s
Density at 15°C	DIN 51757 ASTM D 1298	kg/m ³
Flashpoint COC	ISO 2592	°C

Name	Method	Units
	ASTM D 92	°F
Copper corrosion	ISO 2160 ASTM D 130	3 hr at 100°C

Additional Information

	ester	active sulphur	inactive sulphur	phosphorous	calcium	chlorine	zinc
Additives							

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